

# SHARPENING STONES

## BENCH STONES



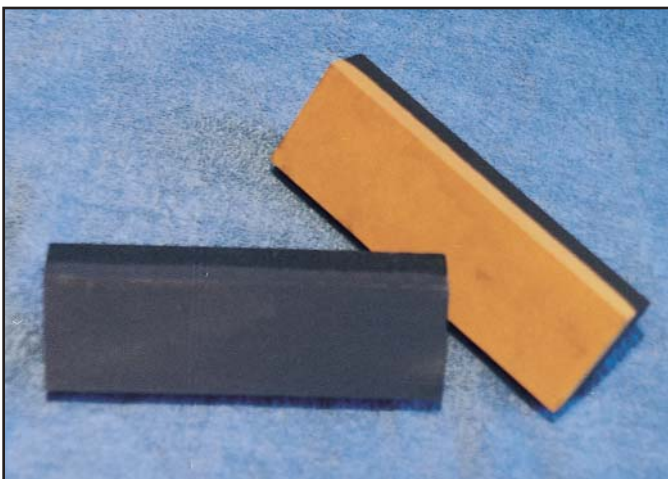
Stocked in coarse, medium and fine grit sizes, silicon carbide bench stones may be used to quickly resharpen a cutting edge, but the resulting edge will not be long lasting. (Dark grey in color)

Oil-filled aluminum oxide bench stones are inventoried in coarse, medium and fine grit sizes. Although a user will not be able to quickly resharpen a cutting edge with an aluminum oxide stone, the cutting edge finally achieved will be long lasting. (Orange/Brown in color)

Very soft natural Arkansas bench stones are the best general purpose sharpening stones. They offer a user the ability to simultaneously sharpen and polish a cutting edge. (Speckled brown in color)

Ultra-hard Arkansas bench stones are extremely dense and will enable a user to polish an already sharpened edge to a finish beyond what other stones would yield. They should not be used for general purpose sharpening. (Translucent grey in color)

Semi-hard Arkansas bench stones are flawed ultra-hard stones. The flaw in the stone will be either discoloration or slight density variation. They should be used only to polish pre-sharpened edges. (Colors vary)



## SINGLE GRIT

Product Description	List Price \$	Size (inches)	Grit/ Density	Product Number	UPC # 691019-
Silicon Carbide Bench Stones	3.78	4 x 1 x 1/4	Coarse Medium Fine	147 146 145	91010 92010 93010
	5.43	4 x 1 x 1/2	Coarse Medium Fine	292C 292M 292F	91011 92011 93011
	10.02	5 x 2 x 5/8	Medium Fine	MJB35M FJB35M	91009 92009
	12.51	6 x 2 x 1	Coarse Medium Fine	123 122 121	91008 92008 93008
	15.47	8 x 2 x 1	Coarse Medium Fine	117 116 115	91006 92006 93006
Oil-Filled Aluminum Oxide Bench Stones	3.78	4 x 1 x 1/4	Coarse Medium Fine	147A 146A 145A	94010 95010 96010
	5.43	4 x 1 x 1/2	Coarse Medium Fine	292AC 292AM 292AF	94011 95011 96011
	10.02	5 x 2 x 5/8	Medium Fine	MB35M FB35M	93009 94009
	12.51	6 x 2 x 1	Coarse Medium Fine	123A 122A 121A	94008 95008 96008
	15.47	8 x 2 x 1	Coarse Medium Fine	132 131 130	94006 95006 96006
Very Soft Arkansas Bench Stones	24.29	4 x 2 x 3/4	Very Soft	SB4B	71137
	33.08	6 x 2 x 3/4	Very Soft	SB6B	71138
	43.94	8 x 2 x 3/4	Very Soft	SB8B	71139
Semi-Hard Arkansas Bench Stones	44.72	4 x 2 x 3/4	Semi-Hard	SHB4M	71140
	66.08	6 x 2 x 3/4	Semi-Hard	SHB6M	71141
	84.93	8 x 2 x 3/4	Semi-Hard	SHB8M	71142
Ultra-Hard Arkansas Bench Stones	69.86	4 x 2 x 3/4	Ultra-Hard	HB4T	71143
	103.25	6 x 2 x 3/4	Ultra-Hard	HB6T	71144
	132.71	8 x 2 x 3/4	Ultra-Hard	HB8T	71145

When more than one grit size is necessary to resharpen a cutting edge a craftsman will often use a **combination stone** to lessen both the expense and the inconvenience of using two single grit stones. Use a silicon carbide stone for sharpening quickly or an oil-filled aluminum oxide stone for restoring a long lasting edge.

Product Description	List Price \$	Size (inches)	Grit/ Density	Product Number	UPC # 691019-
Silicon Carbide Combination Bench Stones	13.32	4 x 1 Round	Coarse and Fine	107C	91001
	8.30	4 x 1 3/4 x 5/8		112C	91004
	11.19	5 x 2 x 3/4		111C	91003
	13.32	6 x 2 x 1		109C	92001
Oil-Filled Aluminum Oxide Bench Stones	15.78	8 x 2 x 1	Coarse and Fine	108C	91002
	13.32	4 x 1 Round		107A	93001
	8.30	4 x 1 3/4 x 5/8		112A	92004
	11.19	5 x 2 x 3/4		111A	92003
	13.32	6 x 2 x 1		433	94001
	15.78	8 x 2 x 1		431	92002

# SHARPENING STONES (CONTINUED)

## TOOL ROOM FILES



Product Description	List Price \$	Size (inches)	Grit/Density	Product Number	UPC # 691019-
Silicon Carbide Half-Round Files	4.50	4 x 1/4	Coarse Medium Fine	C17 M17 F17	91429 91529 91629
	4.50	4 x 5/16	Coarse Medium Fine	C19 M19 F19	91729 91829 91929
	4.94	4 x 3/8	Coarse Medium Fine	C21 M21 F21	91431 91531 91631
	4.94	4 x 1/2	Coarse Medium Fine	C23 M23 F23	91731 91831 91931
	6.47	6 x 3/8	Coarse Medium Fine	C53 M53 F53	92132 92232 92332
	6.47	6 x 1/2	Coarse Medium Fine	C55 M55 F55	92432 92532 92632
	6.75	6 x 5/8	Coarse Medium Fine	C57 M57 F57	97034 98034 99034
	6.87	6 x 3/4	Coarse Medium Fine	C59 M59 F59	97014 98014 99014
	7.49	6 x 1	Coarse Medium Fine	C61 M61 F61	97033 98033 99033
	Oil-Filled Aluminum Oxide Half-Round Files	4.50	4 x 1/4	Coarse Medium Fine	C18 M18 F18
4.50		4 x 5/16	Coarse Medium Fine	C20 M20 F20	92429 92529 92629
4.94		4 x 3/8	Coarse Medium Fine	C22 M22 F22	92131 92231 92331
4.94		4 x 1/2	Coarse Medium Fine	C24 M24 F24	92431 92531 92631
6.47		6 x 3/8	Coarse Medium Fine	C54 M54 F54	92732 92832 92932
6.47		6 x 1/2	Coarse Medium Fine	C56 M56 F56	93132 93232 93332
6.75		6 x 5/8	Coarse Medium Fine	C58 M58 F58	91134 91234 91334
6.87		6 x 3/4	Coarse Medium Fine	C60 M60 F60	91114 91214 91314
7.49		6 x 1	Coarse Medium Fine	C62 M62 F62	91133 91233 91333



**Squares and triangles** have both flat sides and long, sharp edges. They are the most popular types of tool room files. Choose both the material and the grit size to arrive at the desired finish in the time allowed. Choose the shape and size that will give you the snuggest fit to the surface being honed.



Both **rounds and half-rounds** offer curved faces to give the user the ability to hone instruments with contoured surfaces. Half-rounds have the extra dimension of a flat side. The denser the material a round or a half-round is made from the better the finish it can offer the user, but the longer it will take him to achieve it.




Product Description	List Price \$	Size (inches)	Grit/Density	Product Number	UPC # 691019-
Silicon Carbide Square Files	3.38	4 x 1/4	Coarse Medium Fine	C1 M1 F1	91028 92028 93028
	3.38	4 x 5/16	Coarse Medium Fine	C3 M3 F3	94028 95028 96028
	3.38	4 x 3/8	Coarse Medium Fine	C5 M5 F5	97028 98028 99028
	3.38	4 x 1/2	Coarse Medium Fine	C7 M7 F7	91128 91228 91328
	5.64	6 x 3/8	Coarse Medium Fine	C33 M33 F33	91030 92030 93030
	5.64	6 x 1/2	Coarse Medium Fine	C35 M35 F35	94030 95030 96030
	6.05	6 x 5/8	Coarse Medium Fine	C37 M37 F37	91013 92013 93013
	6.05	6 x 3/4	Coarse Medium Fine	C39 M39 F39	94013 95013 96013
	6.47	6 x 1	Coarse Medium Fine	C41 M41 F41	91032 92032 93032
	Oil-Filled Aluminum Oxide Square Files	3.38	4 x 1/4	Coarse Medium Fine	C2 M2 F2
3.38		4 x 5/16	Coarse Medium Fine	C4 M4 F4	91728 91828 91928
3.38		4 x 3/8	Coarse Medium Fine	C6 M6 F6	92128 92228 92328
3.38		4 x 1/2	Coarse Medium Fine	C8 M8 F8	92428 92528 92628
5.64		6 x 3/8	Coarse Medium Fine	C34 M34 F34	97030 98030 99030
5.64		6 x 1/2	Coarse Medium Fine	C36 M36 F36	91130 91230 91330
6.05		6 x 5/8	Coarse Medium Fine	C38 M38 F38	97013 98013 99013
6.05		6 x 3/4	Coarse Medium Fine	C40 M40 F40	91113 91213 91313
6.47		6 x 1	Coarse Medium Fine	C42 M42 F42	94032 95032 96032
Semi-Hard Arkansas Square Files		7.62 8.18 10.61	3 X 1/4 3 X 3/8 3 X 1/2	Semi-Hard Semi-Hard Semi-Hard	SHF13M SHF33M SHF43M
Ultra-Hard Arkansas Square Files	9.56 10.26 13.29	3 X 1/4 3 X 3/8 3 X 1/2	Ultra-Hard Ultra-Hard Ultra-Hard	HF13T HF33T HF43T	71101 71102 71103

# SHARPENING STONES (CONTINUED)

## TOOL ROOM FILES (CONTINUED)

Product Description	List Price \$	Size (inches)	Grit/Density	Product Number	UPC # 691019-
 Silicon Carbide Triangular Files	4.50	4 x 1/4	Coarse Medium Fine	C9 M9 F9	91029 92029 93029
	4.50	4 x 5/16	Coarse Medium Fine	C11 M11 F11	94029 95029 96029
	4.94	4 x 3/8	Coarse Medium Fine	C13 M13 F13	91031 92031 93031
	4.94	4 x 1/2	Coarse Medium Fine	C15 M15 F15	94031 95031 96031
	6.47	6 x 3/8	Coarse Medium Fine	C43 M43 F43	97032 98032 99032
	6.47	6 x 1/2	Coarse Medium Fine	C45 M45 F45	91132 91232 91332
	6.75	6 x 5/8	Coarse Medium Fine	C47 M47 F47	91034 92034 93034
	6.87	6 x 3/4	Coarse Medium Fine	C49 M49 F49	91014 92014 93014
	7.49	6 x 1	Coarse Medium Fine	C51 M51 F51	91033 92033 93033
 Oil-Filled Aluminum Oxide Triangular Files	4.50	4 x 1/4	Coarse Medium Fine	C10 M10 F10	97029 98029 99029
	4.50	4 x 5/16	Coarse Medium Fine	C12 M12 F12	91129 91229 91329
	4.94	4 x 3/8	Coarse Medium Fine	C14 M14 F14	97031 98031 99031
	4.94	4 x 1/2	Coarse Medium Fine	C16 M16 F16	91131 91231 91331
	6.47	6 x 3/8	Coarse Medium Fine	C44 M44 F44	91432 91532 91632
	6.47	6 x 1/2	Coarse Medium Fine	C46 M46 F46	91732 91832 91932
	6.75	6 x 5/8	Coarse Medium Fine	C48 M48 F48	94034 95034 96034
	6.87	6 x 3/4	Coarse Medium Fine	C50 M50 F50	94014 95014 96014
	7.49	6 x 1	Coarse Medium Fine	C52 M52 F52	94033 95033 96033
Semi-Hard Arkansas Triangles	7.62 8.18 10.61	3 X 1/4 3 X 3/8 3 X 1/2	Semi-Hard Semi-Hard Semi-Hard	SHF113M SHF133M SHF143T	72104 72105 72106
Ultra-Hard Arkansas Triangles	9.56 10.26 13.29	3 X 1/4 3 X 3/8 3 X 1/2	Ultra-Hard Ultra-Hard Ultra-Hard	HF113T HF133T HF143T	72101 72102 72103
Oil-Filled Aluminum Oxide Tapered Triangles	7.28	4 x 1/2-1/4	Coarse Medium Fine	339A 338A 337A	91025 92025 93025

Product Description	List Price \$	Size (inches)	Grit/Density	Product Number	UPC # 691019-
 Silicon Carbide Round Files	5.64	4 x 1/4	Coarse Medium Fine	C25 M25 F25	91430 91530 91630
	5.64	4 x 5/16	Coarse Medium Fine	C27 M27 F27	91730 91830 91930
	6.05	4 x 3/8	Coarse Medium Fine	C29 M29 F29	91413 91513 91613
	6.05	4 x 1/2	Coarse Medium Fine	C31 M31 F31	91713 91813 91913
	7.49	6 x 3/8	Coarse Medium Fine	C63 M63 F63	91433 91533 91633
	7.49	6 x 1/2	Coarse Medium Fine	C65 M65 F65	91733 91833 91933
	8.00	6 x 5/8	Coarse Medium Fine	C67 M67 F67	91026 92026 93026
	8.00	6 x 3/4	Coarse Medium Fine	C69 M69 F69	94026 95026 96026
	8.30	6 x 1	Coarse Medium Fine	C71 M71 F71	93004 94004 95004
	 Oil-Filled Aluminum Oxide Round Files	5.64	4 x 1/4	Coarse Medium Fine	C26 M26 F26
5.64		4 x 5/16	Coarse Medium Fine	C28 M28 F28	92430 92530 92630
6.05		4 x 3/8	Coarse Medium Fine	C30 M30 F30	92113 92213 92313
6.05		4 x 1/2	Coarse Medium Fine	C32 M32 F32	92413 92513 92613
7.49		6 x 3/8	Coarse Medium Fine	C64 M64 F64	92133 92233 92333
7.49		6 x 1/2	Coarse Medium Fine	C66 M66 F66	92433 92533 92633
8.00		6 x 5/8	Coarse Medium Fine	C68 M68 F68	97026 98026 99026
8.00		6 x 3/4	Coarse Medium Fine	C70 M70 F70	91126 91226 91326
8.30		6 x 1	Coarse Medium Fine	C72 M72 F72	96004 97004 98004
Semi-Hard Arkansas Round Files		9.27 9.56 12.89	3 X 1/4 3 X 3/8 3 X 1/2	Semi-Hard Semi-Hard Semi-Hard	SHF813M SHF803M SHF883M
Ultra-Hard Arkansas Round File	14.78	3 X 1/4	Ultra-Hard	HF813T	71115
Oil-Filled Aluminum Oxide Tapered Rounds	7.28	4 x 1/2-1/4	Coarse Medium Fine	336A 335A 334A	94025 95025 96025

	<b>Point files</b> have both sharp points for use by engravers and die sinkers and round surfaces for resharpening contoured faces.	Oil-Filled Aluminum Oxide Points	8.00	3 X 5/16 Base	Coarse Medium Fine	99A 98A 97A	91426 91526 91626
	<b>Diamond files</b> are widely used on machine parts for cleaning and polishing non-right angles. They are thicker, easier to handle and offer different angles than do bevel files.	Oil-Filled Aluminum Oxide Diamond Files	8.30	4 X 9/16 X 3/16	Coarse Medium Fine	342A 341A 340A	99004 91104 91204
	<b>Knife blades</b> are primarily used to resharpen both the edges and the points of cutting tools. The long, thin edge also makes a knife blade the preferred choice for deburring the edges of tightly spaced groove fittings.	Oil-Filled Aluminum Oxide Knife Blades	6.35	4 X 1 X 1/8 Back	Coarse Medium Fine	31AC 31AM 31AF	91016 92016 93016

# SHARPENING STONES (CONTINUED)

## SPECIALTY FILES AND STONES



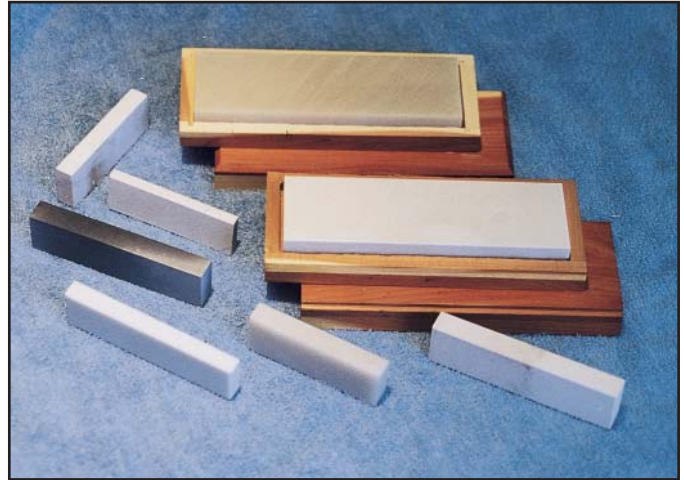
### ARKANSAS FILES

**Flat files** offer the user two good sized polishing surfaces in as small, thin and hard a stone medium that there is available as a standard size. **Bevel files** have the same polishing surfaces as flat files, but also have both acute and obtuse angles at the edges. They are widely used to repolish the edges and angles of machine parts. **Diamond files** are widely used on machine parts for cleaning and polishing non-right angles. They are thicker, easier to handle and offer different angles than do bevel files. The unusual shape of an **oval file** enables an artisan to polish the elliptical recesses and curved edges of exacting instruments. **Point files** have both sharp points for use by engravers and die sinkers and round surfaces for resharpening contoured faces. **Knife blades** are primarily used to resharpen both the edges and the points of cutting tools. The long, thin edge also makes a knife blade the preferred choice for deburring the edges of tightly spaced groove fittings.

Product Description	List Price \$	Size (inches)	Grit/Density	Product Number	UPC # 691019-
Semi-Hard Arkansas Flat	10.89	3 x 3/8 x 1/8	Semi-Hard	SHF823M	71109
Ultra-Hard Arkansas Flat	15.15	3 x 3/8 x 1/8	Ultra-Hard	HF823T	71116
Semi-Hard Arkansas Bevel	7.88	3 x 3/8 x 1/8	Semi-Hard	SHF833M	71110
Ultra-Hard Arkansas Bevel	9.87	3 x 3/8 x 1/8	Ultra-Hard	HF833T	71117
Semi-Hard Arkansas Diamond File	14.24	3 x 1/2 x 3/16	Semi-Hard	SHF843M	71111
Ultra-Hard Arkansas Diamond File	17.84	3 x 1/2 x 3/16	Ultra-Hard	HF843T	71118
Semi-Hard Arkansas Oval	12.12	3 x 1/2 x 3/16	Semi-Hard	SHF853M	71112
Ultra-Hard Arkansas Oval	15.15	3 x 1/2 x 3/16	Ultra-Hard	HF853T	72116
Semi-Hard Arkansas Point	14.24	3 X 1/4 Base	Semi-Hard	SHF863M	72111
Ultra-Hard Arkansas Point	17.84	3 X 1/4 Base	Ultra-Hard	HF863T	72118
Semi-Hard Arkansas Knife	12.57	3 x 3/4 x 1/8 Back	Semi-Hard	SHF873M	71113
Ultra-Hard Arkansas Knife	15.74	3 x 3/4 x 1/8 Back	Ultra-Hard	HF873T	71119

Although **reamer stones** are used primarily to restore sharp edges on reamers, they are also used frequently on taps and dies.

Product Description	List Price \$	Size (inches)	Grit	Product Number	UPC # 691019-
Oil-Filled Aluminum Oxide Reamer Stones	4.73	3 1/2 x 3/4 x 3/16	Medium Fine	MT123M FT123M	91015 92015
	5.13	4 1/2 x 1 x 5/16	Medium Fine	294AM 294AF	91027 92027
	5.64	5 x 1 x 3/16	Medium Fine	MT125M FT125M	92730 92830
	7.28	6 x 1 x 1/4	Medium Fine	MT126M FT126M	97025 98025



**Penknife pieces** are very long lasting general purpose edge restorers. They are typically used to polish presharpended edges to a razor sharp finish. Very soft Arkansas stones will complete the job the fastest and ultra-hard Arkansas stones will yield the longest lasting edge. **Jewelers stones** are used for the precision sharpening of fine cutting tools. Jewelers, engravers and artisans use these stones when penknife pieces are too short.

Product Description	List Price \$	Size (inches)	Density	Product Number	UPC # 691019-
Very Soft Arkansas Penknife Pieces	5.64	3 x 1 x 3/8	Very Soft	SB13B	71131
	6.26	4 x 1 x 3/8		SB14B	71132
Semi-Hard Arkansas Penknife Pieces	9.92	3 x 1 x 3/8	Semi-Hard	SHB13M	71133
	11.87	4 x 1 x 3/8		SHB14M	71134
Ultra-Hard Arkansas Penknife Pieces	16.55	3 x 1 x 3/8	Ultra-Hard	HB13T	71135
	19.85	4 x 1 x 3/8		HB14T	71136
Semi-Hard Arkansas Jewelers	29.15	4 x 2 x 3/8	Semi-Hard	SHB24M	71127
	42.12	6 x 2 x 3/8		SHB26M	71128
Ultra-Hard Arkansas Jewelers	45.54	4 x 2 x 3/8	Ultra-Hard	HB24T	71129
	65.81	6 x 2 x 3/8		HB26T	71130

**Jointer stones** are typically fitted into fixtures. They are the preferred tool for restoring and maintaining the cutting edges of the mechanical jointing devices on automatic planers.

Product Description	List Price \$	Size (inches)	Grit	Product Number	UPC # 691019-
Silicon Carbide Jointer Stones	3.38	4 x 3/4 x 1/4	Medium	389	92728
	3.38	4 x 3/4 x 5/16	Medium	392	92828
	4.50	4 x 3/4 x 3/8	Medium	390	92729
	4.50	4 x 3/4 x 1/2	Medium	373	92829
	6.47	4 x 3/4 x 3/4	Medium	391	93432
Oil-Filled Aluminum Oxide Jointer Stones	3.38	4 x 3/4 x 1/4	Coarse	425	92928
	3.38	4 x 3/4 x 5/16	Coarse	428	93128
	4.50	4 x 3/4 x 3/8	Coarse	426	92929
	4.50	4 x 3/4 x 1/2	Coarse	438	93129
	6.47	4 x 3/4 x 3/4	Coarse	440	93532



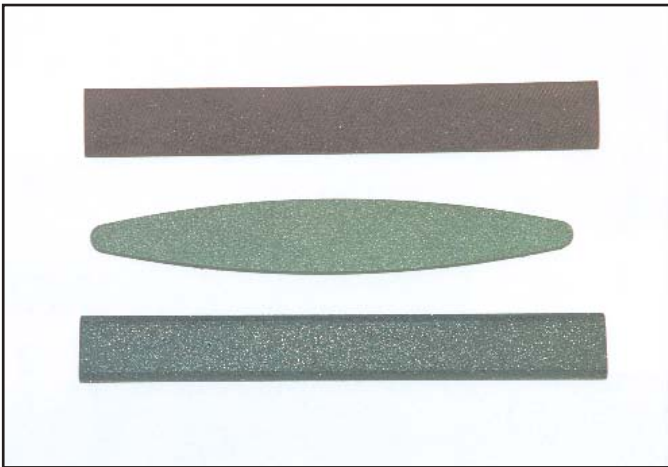
# SHARPENING STONES (CONTINUED)

## SPECIALTY FILES AND STONES (CONTINUED)



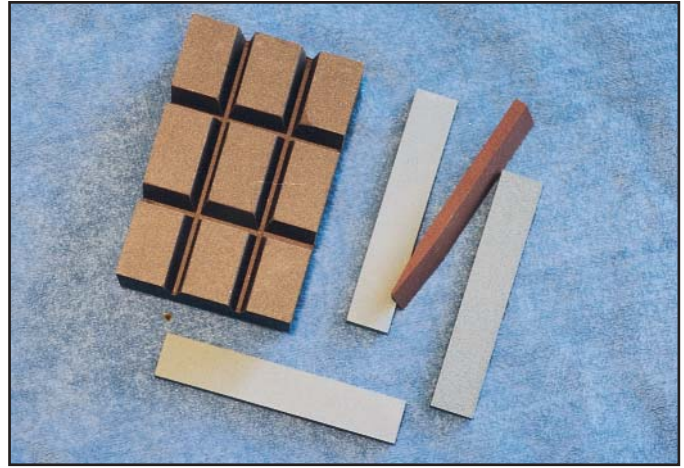
The **machine knife stone** is a fast cutting silicon carbide combination stone with a finger protection groove that enables the craftsman to safely resharpen machine mounted knives. It is also frequently used by metal workers to clean and flatten their tables. The **gouge sharpening stone** is the favorite sharpening and lapping tool of gouge users and other cutting tool users who must hone both inside and outside curved surfaces, due to its unusual shape and its composure of long lasting oil-filled aluminum oxide. The silicon carbide **utility file** will outlast and outsharpen virtually any metal file. Its tapered shape and long reach make it a favorite for sharpening coarse edges on cutting tools. It is also frequently used to resharpen tire stripping spikes.

Product Description	List Price \$	Size (inches)	Grit	Product Number	UPC # 691019-
Machine Knife Stone	14.71	4 Diam x 1 1/2 Thick	Coarse and Fine	289	91024
Gouge Sharpening Stone	12.30	6 x 2 x 1 x 1/2 - 7/16	Fine	15	91017
Silicon Carbide Utility File	11.19	14 overall	Coarse	57	93003



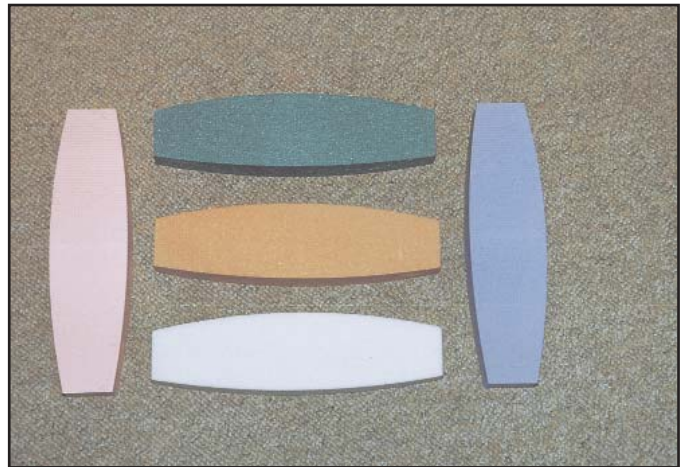
The aluminum oxide **scythestone** will produce a long lasting edge on sickles, scythes and brush hooks. It is typically used between jobs so that upon the next use of the edge resharpening will not be required as quickly. The silicon carbide **sickle and scythestone** is used to quickly restore the edges of sickles, scythes and brush-hooks. It is often used while on the job. The **garden tool sharpener** is made from very fast cutting green silicon carbide abrasive and is relatively new to the industrial marketplace. Consumers have for years found the elliptical shape comfortable for stoning both flat and curved cutting edges.

Product Description	List Price \$	Size (inches)	Grit	Product Number	UPC # 691019-
Aluminum Oxide Scythestone	3.50	10 x 1 5/16 x 9/16-3/16	Coarse	188	91021
Garden Tool Sharpener	5.13	9 1/2 x 1 3/8 x 1/2	Medium	198	93027
Sickle and Scythestone	4.20	10 x 1 1/4 x 3/4	Coarse	192	91022



Aluminum oxide **griddle bricks** have a long history of quickly cleaning restaurant griddles without requiring frequent replacement and without leaving contamination. The design of the **skiving knife stone** has inspired many uses, but this oil-filled aluminum oxide stone is still used mostly by mechanics and machinists for deburring and sharpening Amazeen skiving knives. **Carbide tool slips** are typically used while on the job to maintain the edges of carbide tools. Made from fast cutting green silicon carbide they help to minimize tool regrinding costs.

Product Description	List Price \$	Size (inches)	Grit	Product Number	UPC # 691019-
Griddle Brick	15.24	4 1/2 x 3 x 2	Medium	217	91023
Skiving Knife Stone	6.05	4 x 1 x 1/4	Fine	296F	92713
Green Silicon Carbide Slips For Carbide Tools	3.12	4 1/4 x 3/4 x 3/8	Coarse	39	91018
		4 1/4 x 3/4 x 3/8	Medium	38	92018
		4 1/4 x 3/4 x 3/8	Fine	37	93018
	8.30	Set of 3 slips 1 of each grit	Assorted	33	95000

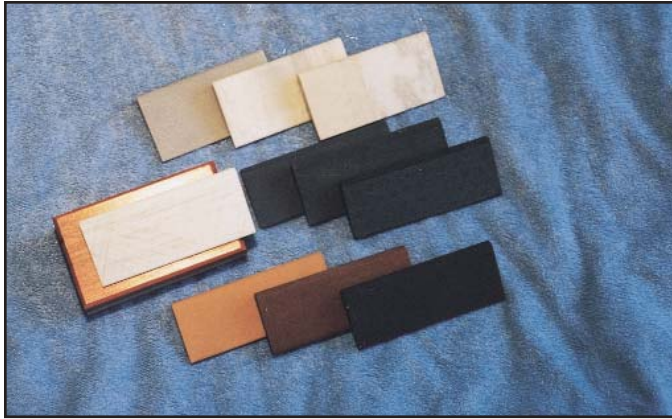


The unique shape of **boat rubs** allows them to fit easily into machinists' hands. They are very popular for the initial removal of large die seams and for breaking down sharp edges on machined parts. They are available in many grades. The five most popular grades are shown in this catalog.

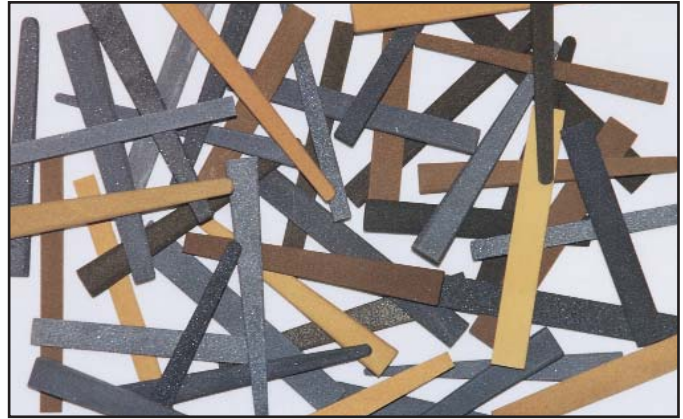
Product Description	List Price \$	Size (inches)	Grade	Product Number	UPC # 691019-
Molded Boat Rub	12.49	1 1/2 x 2 3/8 x 9	WA60I	BRWE60I	81043
Molded Boat Rub	12.49	1 1/2 x 2 3/8 x 9	WA120I	BRWR120I	82043
Molded Boat Rub	15.00	1 1/2 x 2 3/8 x 9	GC80I	BRGC80I	81046
Molded Boat Rub	14.44	1 1/2 x 2 3/8 x 9	C60H	BRCC60H	81045
Molded Boat Rub	14.44	1 1/2 x 2 3/8 x 9	C36H	BRCC36H	82045

# SHARPENING STONES (CONTINUED)

## SLIP STONES AND SILVERSMITHS' STONES



Round edge slip stones have no sharp edges and are very comfortable to a user's hand. They are used mostly by wood carvers for gouge sharpening. They are also used for resharpening curved knives and tools, molder's knives and bead planers.

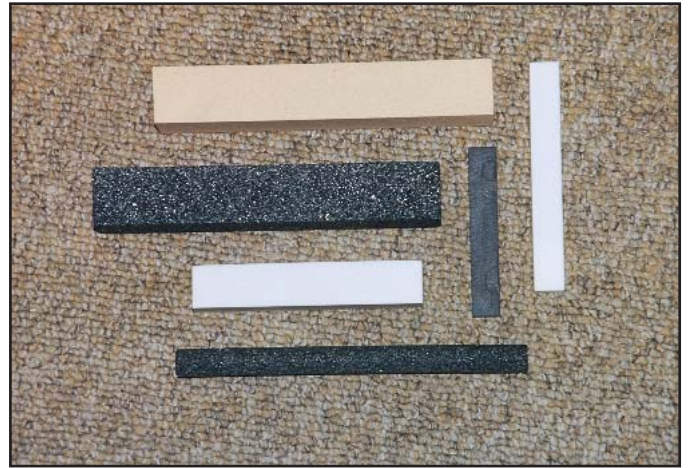


The unique shapes of silversmiths' stones are designed for metal workers to use when touching up special instruments, cleaning tools and dies and for honing to close tolerances.

Product Description	List Price \$	Size (inches)	Grit/Density	Product Number	UPC # 691019-
Silicon Carbide Round Edge Slip Stones	12.21	6 x 2 1/4 x 3/4-3/8	Coarse	176C	91012
			Medium	175C	92012
			Fine	174C	93012
	6.05	4 1/2 x 1 3/4 x 1/4-1/16	Coarse	179C	92813
			Medium	178C	92913
			Fine	177C	93113
	8.30	4 1/2 x 2 1/8 x 5/8-5/16	Coarse	182C	91304
			Medium	181C	91404
			Fine	180C	91504
	6.05	4 1/2 x 1 3/4 x 1/2-3/16	Coarse	185C	93213
			Medium	184C	93313
			Fine	183C	93413
4.73	4 x 1 x 7/16-3/16	Coarse	189C	93015	
		Medium	187C	94015	
		Fine	186C	95015	
6.05	5 x 1 x 5/16-3/32	Coarse	293CC	93513	
		Medium	293CM	93613	
		Fine	293CF	93713	
6.05	4 1/2 x 1 3/4 x 3/8-1/8	Coarse	446CC	93813	
		Medium	446CM	93913	
		Fine	446CF	94113	
Oil-Filled Aluminum Oxide Round Edge Slip Stones	12.21	6 x 2 1/4 x 3/4-3/8	Coarse	176A	94012
			Medium	175A	95012
			Fine	174A	96012
	6.05	4 1/2 x 1 3/4 x 1/4-1/16	Coarse	179A	94213
			Medium	178A	94313
			Fine	177A	94413
	8.30	4 1/2 x 2 1/8 x 5/8-5/16	Coarse	182A	91604
			Medium	181A	91704
			Fine	180A	91804
	6.05	4 1/2 x 1 3/4 x 1/2-3/16	Coarse	185A	94513
			Medium	184A	94613
			Fine	183A	94713
4.73	4 x 1 x 7/16-3/16	Coarse	189A	96015	
		Medium	187A	97015	
		Fine	186A	98015	
6.05	5 x 1 x 5/16-3/32	Coarse	293AC	94813	
		Medium	293AM	94913	
		Fine	293AF	95113	
6.05	4 1/2 x 1 3/4 x 3/8-1/8	Coarse	446AC	95213	
		Medium	446AM	95313	
		Fine	446AF	95413	
Very Soft Arkansas Slip	11.00	4 x 1 3/4 x 3/8-1/8	Very Soft	SS4B	71120
Semi-Hard Arkansas Round Edge Slip Stones	18.02	3 x 1 3/4 x 1/4-1/16	Semi-Hard	SHS3M	71121
	29.30	4 x 1 3/4 x 3/8-1/8	Semi-Hard	SHS4M	71122
	16.68	4 x 1 1/4 x 1/4-1/8	Semi-Hard	SHS14M	71123
	33.14	4 1/2 x 2 x 1/2	Semi-Hard	SHF893M	71114
Ultra-Hard Arkansas Slip Stones	28.11	3 x 1 3/4 x 1/4-1/16	Ultra-Hard	HS3T	71124
	45.83	4 x 1 3/4 x 3/8-1/8	Ultra-Hard	HS4T	71125
	26.07	4 x 1 1/4 x 1/4-1/8	Ultra-Hard	HS14T	71126

Product Description	List Price \$	Size (inches)	Grit	Product Number	UPC # 691019-
Silicon Carbide	7.28	4 x 1/2 x 1/16 Flat	Coarse	302C	99025
			Medium	301C	91125
			Fine	300C	91225
Silver-Smiths' Stones	7.28	4 x 1/2-1/4 x 5/16-1/8 Flat Double Tapered	Coarse	305C	91325
			Medium	304C	91425
			Fine	303C	91525
Silicon Carbide	7.28	4 x 5/16 x 3/16-1/16 Flat Tapered	Coarse	308C	91625
			Medium	307C	91725
			Fine	306C	91825
Silver-Smiths' Stones	7.28	4 x 1/2-1/4 x 5/16-1/16 Oval Double Tapered	Coarse	311C	91925
			Medium	310C	92125
			Fine	309C	92225
Silver-Smiths' Stones	7.28	4 x 1/2-3/16 x 3/16-1/16 Oval Double Tapered	Coarse	314C	92325
			Medium	313C	92425
			Fine	312C	92525
Silver-Smiths' Stones	7.28	4 x 3/8-3/16 x 1/8-1/16 Oval Double Tapered	Coarse	317C	92625
			Medium	316C	92725
			Fine	315C	92825
Silver-Smiths' Stones	7.28	4 x 7/16 x 3/16-1/8 Oval, Flat Tapered Sides	Coarse	320C	92925
			Medium	319C	93125
			Fine	318C	93225
Silver-Smiths' Stones	7.28	3 1/2 x 7/16 x 3/16 Oval	Coarse	323C	93325
			Medium	322C	93425
			Fine	321C	93525
Oil-Filled Aluminum Oxide	7.28	4 x 1/2 x 1/16 Flat	Coarse	302A	93625
			Medium	301A	93725
			Fine	300A	93825
Silver-Smiths' Stones	7.28	4 x 1/2-1/4 x 5/16-1/8 Flat Double Tapered	Coarse	305A	93925
			Medium	304A	94125
			Fine	303A	94225
Oil-Filled Aluminum Oxide	7.28	4 x 5/16 x 3/16-1/16 Flat Tapered	Coarse	308A	94325
			Medium	307A	94425
			Fine	306A	94525
Silver-Smiths' Stones	7.28	4 x 1/2-1/4 x 5/16-1/16 Oval Double Tapered	Coarse	311A	94625
			Medium	310A	94725
			Fine	309A	94825
Silver-Smiths' Stones	7.28	4 x 1/2-3/16 x 3/16-1/16 Oval Double Tapered	Coarse	314A	94925
			Medium	313A	95125
			Fine	312A	95225
Silver-Smiths' Stones	7.28	4 x 3/8-3/16 x 1/8-1/16 Oval Double Tapered	Coarse	317A	95325
			Medium	316A	95425
			Fine	315A	95525
Silver-Smiths' Stones	7.28	4 x 7/16 x 3/16-1/8 Oval, Flat Tapered Sides	Coarse	320A	95625
			Medium	319A	95725
			Fine	318A	95825
Silver-Smiths' Stones	7.28	3 1/2 x 7/16 x 3/16 Oval	Coarse	323A	95925
			Medium	322A	96125
			Fine	321A	96225

# HAND RUBS, FLOOR RUBS AND DRESSING STICKS



Product Description	List Price \$	Size (inches)	Grit	Product Number	UPC # 691019
Silicon Carbide Plain Hand Rubbing Bricks	3.44	4 x 2 x 1/2	C24R	HR200	81047
	3.71	4 x 2 x 1	C24R	HR201	81048
	6.18	4 x 2 x 2	C24R	HR202	81049
	10.64	4 x 3 x 2	C24R	HR203	81050
	5.01	6 x 2 x 1/2	C24R	HR204	81051
	5.46	6 x 2 x 1	C24R	HR211	81052
	8.29	6 x 2 x 2	C24R	HR213	81053
	13.64	6 x 3 x 2	C24R	HR214	81054
	19.43	6 x 3 x 3	C24R	HR215	81055
	6.18	8 x 2 x 1	C24R	HR222	82049
	10.73	8 x 2 x 2	C24R	HR225	81056
	18.34	8 x 3 x 2	C24R	HR226	81057
	22.16	8 x 4 x 2	C24R	HR227	81058
27.11	8 x 3 x 3	C24R	HR228	81059	
30.10	8 x 4 x 3	C24R	HR229	81060	
Silicon Carbide Fluted Hand Rubbing Bricks	6.18	4 x 2 x 2	C24R	HR240	83049
	8.29	6 x 2 x 2	C24R	HR241	82053
	10.73	8 x 2 x 2	C24R	HR242	82056
	29.38	8 x 3 x 3	C24R	HR243	81061
Silicon Carbide Fluted Hand Rubbing Bricks with Handles	17.81	8 x 3 1/2 x 1 1/2	C24R	HR250	81062
	14.06	6 x 3 x 1	C24R	HR252	81063
Silicon Carbide Flat Rub Brick with Handle	17.81	8 x 3 1/2 x 3/4	C24R	HR275	82062
Silicon Carbide Floor Rubs	5.46	2 5/8 x 2 x 2	C10Q	FR521SCC10Q4	82052
		2 5/8 x 2 x 2	C24T	FR521SCC24T	83052
		2 5/8 x 2 x 2	C46R	FR521SCC46R	84052
		2 5/8 x 2 x 2	C80S	FR521SCC80S	85052
		2 5/8 x 2 x 2	C120Q	FR521SCC120Q	86052
	6.18	4 x 2 x 2	C10Q	BBDC10Q4	84049
		4 x 2 x 2	C16S	BBDC16S	85049
		4 x 2 x 2	C46T	BBDC46T	86049
		4 x 2 x 2	C80Q	BBDC80Q	87049
		4 x 2 x 2	C120Q	BBDC120Q	88049
Silicon Carbide Floor Rubs with One Parting Seam	10.73	8 x 2 x 2	C10Q	FR521CC10Q4	83056
		8 x 2 x 2	C16T	FR521CC16T	84056
		8 x 2 x 2	C24R	FR521CC24R	85056
		8 x 2 x 2	C46R	FR521CC46R	86056
		8 x 2 x 2	C80Q	FR521CC80Q	87056
Wood Wedge	.29	4 x 3/4 x 3/4-1/4	—	wedge	91005

Product Description	List Price \$	Size (inches)	Specification	Product Number	UPC # 691019
Boron Carbide Dressing Sticks	39.09	3/16 x 1/2 x 3	Boron Carbide	BC1	91019
	32.40	3/16 x 1/2 x 2	Boron Carbide	BC2	91020
Vitrified Aluminum Oxide Dressing Sticks	2.66	1/2 x 1/2 x 4	WA220-HVW4	A2A2DWE220H	81064
	3.20	1/2 x 1/2 x 6	WA150-IVW4	A2A2FWE150I	81035
	3.20		WA220-HVW4	A2A2FWE220H	82035
	6.72		WA320-HVW4	A2A2FWE320H	81036
	3.36	3/4 x 3/4 x 4	WA60-LVW4	C4C4DWE60L	81037
	3.36		WA80-LVW4	C4C4DWE80L	82037
	3.68		WA150-HVW4	349	81070
	3.36		WA150-IVW4	C4C4DWE150I	83037
	3.36		WA240-HVW4	C4C4DWE240H	84037
	5.32	3/4 x 3/4 x 8	WA220-HVW4	C4C4HWE220H	81065
	6.00	1 x 1 x 6	WA150-GVW4	AAFWE150G	81038
	6.00		WA150-HVSR	AAFWR150H	82038
	6.00		WA1502-HVW4	AAFWE1502H	83038
	6.00		WA150-IVW4	AAFWE150I	84038
	6.00		WA220-HVW4	AAFWE220H	85038
6.00	WA240-HVW4		AAFWE240H	86038	
9.72	WA320-HVSR		AAFWR320H	81039	
7.42	1 x 1 x 8	WA150-HVW4	AAHWE150H	81040	
7.42		WA240-HVW4	AAHWE240H	82040	
16.88		WA3202-HVW4	AAHWE3202H	81041	
18.04	2 x 2 x 8	WA46-HVW4	BBHWE46H	81042	
		WA80-HVW4	BBHWE80H	82042	
Vitrified Silicon Carbide Dressing Sticks	3.58	1/2 x 1/2 x 6	C24-SVAC	A2A2FCC24S	81044
	3.58		C80-MVS	A2A2FCC80M	82044
	3.58		C150-KVS	A2A2FCC150K	83044
	3.58		C150-MVS	A2A2FCC150M	84044
	3.58		C220-KVS	A2A2FCC220K	85044
	7.12		GC320-KVS	A2A2FGC320K	81068
	4.94	3/4 x 3/4 x 6	C20-RVAC	C4C4FCC20R	81071
			C120-MVS	C4C4FCC120M	82071
	4.57	1 x 1 x 6	C16-SVAC	AAFCC16S	83069
	4.57		C20-UVAC	AAFCC20U	82069
	4.57		C24-SVAC	347	81069
	6.72		C46-QVAC	AAFCC46Q	81072
	6.72		C80-MVS	AAFCC80M	82072
6.72	C80-PVAC		AAFCC80P	83072	
6.72	C150-HVS		AAFCC150H	84072	
6.72	C150-MVS		AAFCC150M	85072	
6.72	C180-PVS		AAFCC180P	86072	
17.75	C320-JVS		AAFCC320J	81073	
17.75	C320-KVS	AAFCC320K	82073		
8.39	1 x 1 x 8	C16-UVAC	AAHCC16U	82067	
		C24-SVAC	345	81067	
10.73	2 x 2 x 8	C10-QVS	BBHCC10Q4	88056	
Truing Stick	4.46	6 x 1/2" round	C24	56	81066
Wheel Dresser	26.80	10 overall	—	H6M	91007

## FINISHING STONES

- DIEMAKER (DM):** The most popular type of finishing stones, Diemaker stones, are fast cutting and break down at a moderate rate. They are suitable for general purpose stoning on most varieties of steel and do not load when used on harder steels.  
Blue to Tan
- EDM (EDM):** These stones have been specially designed to quickly remove the scale left behind in the Electrical Discharge Machining process.  
Red to Salmon
- EDM+(EM+):** These EDM stones have been treated with resin to improve their form holding ability after having been shaped. The resin also improves the finish to better than expected for the grit size.  
Brown
- GENERAL (GP):** For general purpose mold and die finishing of soft to medium steels, these semi-hard polishing stones are more resistant to load than are Diemaker stones.  
White
- OIL-FILLED (OT):** Due to their added lubricity, these very hard stones have been successfully used to stone soft metals. Their hardness makes them good for finishing ribs, slots and other hard-to-reach areas.  
Ivory
- RUBY (RU):** These very soft, easily shaped stones will never load. They are the best choice for finishing exceptionally soft metals such as aluminum, stainless steel, copper, brass and kirksite.  
Pink
- MOLDMAKER:** These silicon carbide stones break down quickly to avoid loading and are best suited for finishing softer grades of steel. They are harder than RU stones, but softer than GP stones. The silicon carbide grain is well known for leaving a satin finish.  
Gray (M)
- MOLDMAKER+:** Although not well suited for finishing softer grades of steel, these stones will still leave a satin finish on medium grades of steel where aluminum oxide stones will not. They are better suited for shaping than Moldmaker stones.  
Gray (M+)
- ROUGH OUT (RO):** These medium hardness aluminum oxide stones are used to remove deep scratches and tool marks prior to finishing. Resistant to load, they are color coded to aid in distinguishing their grit sizes.  
Color coded

### RUBY (RU)

SIZE	60 GRIT		80 GRIT		100 GRIT		150 GRIT		220 GRIT	
	UPC#	PRICE	UPC#	PRICE	UPC#	PRICE	UPC#	PRICE	UPC#	PRICE
1/8x1/4x6	25100	1.39	24145	1.39	25190	1.39	25235	1.39	25280	1.39
1/8x1/2x6	25105	1.50	25150	1.50	25195	1.50	25240	1.50	25285	1.50
1/8x1x6	25110	2.59	25155	2.59	25200	2.59	25245	2.59	25290	2.59
1/4x1/4x6	25115	1.50	25160	1.50	25205	1.50	25250	1.50	25295	1.50
1/4x1/2x6	25120	1.90	25165	1.90	25210	1.90	25255	1.90	25300	1.90
1/2x1/2x6	25125	2.59	25170	2.59	25215	2.59	25260	2.59	25305	2.59
1/2x1x6	25130	3.58	25175	3.58	25220	3.58	25265	3.58	25310	3.58
1x1x6	25135	5.97	25180	5.97	25225	5.97	25270	5.97	25315	5.97
1x2x8	25140	8.71	25185	8.71	25230	8.71	25275	8.71	25320	8.71

### ROUGH OUT (RO)

SIZE	80 GRIT		100 GRIT		120 GRIT		150 GRIT		180 GRIT	
	UPC#	PRICE	UPC#	PRICE	UPC#	PRICE	UPC#	PRICE	UPC#	PRICE
1/4x1x8	25350	1.23	25370	1.23	25390	1.23	25410	1.23	25430	1.23
1/2x1x8	25355	1.54	25375	1.54	25395	1.54	25415	1.54	25435	1.54
1x1x8	25360	2.19	25380	2.19	25400	2.19	25420	2.19	25440	2.19
1x2x8	25365	3.29	25385	3.29	25405	3.29	25425	3.29	25445	3.29



## FINISHING STONES (CONTINUED)

### DIEMAHER (DM)

SIZE	100 GRIT		120 GRIT		150 GRIT		180 GRIT		220 GRIT		320 GRIT		400 GRIT	
	UPC#	PRICE	UPC#	PRICE	UPC#	PRICE	UPC#	PRICE	UPC#	PRICE	UPC#	PRICE	UPC#	PRICE
1/16x1/4x6	25450	1.00	25510	1.00	25570	1.00	25630	1.00	25690	1.00	25750	1.10	25810	1.10
1/16x1/2x6	25455	1.00	25515	1.00	25575	1.00	25635	1.00	25695	1.00	25755	1.10	25815	1.10
1/8x1/4x6	25460	1.00	25520	1.00	25580	1.00	25640	1.00	25700	1.00	25760	1.10	25820	1.10
1/8x1/2x6	25465	1.19	25525	1.19	25585	1.19	25645	1.19	25705	1.19	25765	1.32	25825	1.32
1/8x1x6	25470	1.39	25530	1.39	25590	1.39	25650	1.39	25710	1.39	25770	1.54	25830	1.54
5/32x5/32x4	25475	1.00	25535	1.00	25595	1.00	25655	1.00	25715	1.00	25775	1.10	25835	1.10
1/4x1/4x6	25480	1.19	25540	1.19	25600	1.19	25660	1.19	25720	1.19	25780	1.32	25840	1.32
1/4x1/2x6	25485	1.39	25545	1.39	25605	1.39	25665	1.39	25725	1.39	25785	1.54	25845	1.54
1/4x1x6	25490	2.23	25550	2.23	25610	2.23	25670	2.23	25730	2.23	25790	2.64	25850	2.64
1/2x1/2x6	25495	2.23	25555	2.23	25615	2.23	25675	2.23	25735	2.23	25795	2.64	25855	2.64
1/2x1x6	25500	2.84	25560	2.84	25620	2.84	25680	2.84	25740	2.84	25800	3.60	25860	3.60
1x1x6	25505	4.45	25565	4.45	25625	4.45	25685	4.45	25745	4.45	25805	5.63	25865	5.63

### MOLDMAKER (M)

SIZE	100 GRIT		120 GRIT		150 GRIT		180 GRIT		220 GRIT		320 GRIT		400 GRIT	
	UPC#	PRICE	UPC#	PRICE	UPC#	PRICE	UPC#	PRICE	UPC#	PRICE	UPC#	PRICE	UPC#	PRICE
1/16x1/4x6	25930	1.00	25990	1.00	26050	1.00	26110	1.00	26170	1.00	26230	1.10	26290	1.10
1/16x1/2x6	25935	1.00	25995	1.00	26055	1.00	26115	1.00	26175	1.00	26235	1.10	26295	1.10
1/8x1/4x6	25940	1.00	26000	1.00	26060	1.00	26120	1.00	26180	1.00	26240	1.10	26300	1.10
1/8x1/2x6	25945	1.19	26005	1.19	26065	1.19	26125	1.19	26185	1.19	26245	1.32	26305	1.32
1/8x1x6	25950	1.39	26010	1.39	26070	1.39	26130	1.39	26190	1.39	26250	1.54	26310	1.54
5/32x5/32x4	25955	1.00	26015	1.00	26075	1.00	26135	1.00	26195	1.00	26255	1.10	26315	1.10
1/4x1/4x6	25960	1.19	26020	1.19	26080	1.19	26140	1.19	26200	1.19	26260	1.32	26320	1.32
1/4x1/2x6	25965	1.39	26025	1.39	26085	1.39	26145	1.39	26205	1.39	26265	1.54	26325	1.54
1/4x1x6	25970	2.23	26030	2.23	26090	2.23	26150	2.23	26210	2.23	26270	2.64	26330	2.64
1/2x1/2x6	25975	2.23	26035	2.23	26095	2.23	26155	2.23	26215	2.23	26275	2.64	26335	2.64
1/2x1x6	25980	2.84	26040	2.84	26100	2.84	26160	2.84	26220	2.84	26280	3.60	26340	3.60
1x1x6	25985	4.45	26045	4.45	26105	4.45	26165	4.45	26225	4.45	26285	5.63	26345	5.63

### MOLDMAKER+ (M+)

SIZE	100 GRIT		120 GRIT		150 GRIT		180 GRIT		220 GRIT		320 GRIT		400 GRIT	
	UPC#	PRICE	UPC#	PRICE	UPC#	PRICE	UPC#	PRICE	UPC#	PRICE	UPC#	PRICE	UPC#	PRICE
1/16x1/4x6	26410	1.00	26470	1.00	26530	1.00	26590	1.00	26650	1.00	26710	1.10	26770	1.10
1/16x1/2x6	26415	1.00	26475	1.00	26535	1.00	26595	1.00	26655	1.00	26715	1.10	26775	1.10
1/8x1/4x6	26420	1.00	26480	1.00	26540	1.00	26600	1.00	26660	1.00	26720	1.10	26780	1.10
1/8x1/2x6	26425	1.19	26485	1.19	26545	1.19	26605	1.19	26665	1.19	26725	1.32	26785	1.32
1/8x1x6	26430	1.39	26490	1.39	26550	1.39	26610	1.39	26670	1.39	26730	1.54	26790	1.54
5/32x5/32x4	26435	1.00	26495	1.00	26555	1.00	26615	1.00	26675	1.00	26735	1.10	26795	1.10
1/4x1/4x6	26440	1.19	26500	1.19	26560	1.19	26620	1.19	26680	1.19	26740	1.32	26800	1.32
1/4x1/2x6	26445	1.39	26505	1.39	26565	1.39	26625	1.39	26685	1.39	26745	1.54	26805	1.54
1/4x1x6	26450	2.23	26510	2.23	26570	2.23	26630	2.23	26690	2.23	26750	2.64	26810	2.64
1/2x1/2x6	26455	2.23	26515	2.23	26575	2.23	26635	2.23	26695	2.23	26755	2.64	26815	2.64
1/2x1x6	26460	2.84	26520	2.84	26580	2.84	26640	2.84	26700	2.84	26760	3.60	26820	3.60
1x1x6	26465	4.45	26525	4.45	26585	4.45	26645	4.45	26705	4.45	26765	5.63	26825	5.63

### GENERAL (GP)

SIZE	100 GRIT		120 GRIT		150 GRIT		180 GRIT		220 GRIT		320 GRIT		400 GRIT	
	UPC#	PRICE	UPC#	PRICE	UPC#	PRICE	UPC#	PRICE	UPC#	PRICE	UPC#	PRICE	UPC#	PRICE
1/16x1/4x6	26890	1.00	26950	1.00	27010	1.00	27070	1.00	27130	1.00	27190	1.10	27250	1.10
1/16x1/2x6	26895	1.00	26955	1.00	27015	1.00	27075	1.00	27135	1.00	27195	1.10	27255	1.10
1/8x1/4x6	26900	1.00	26960	1.00	27020	1.00	27080	1.00	27140	1.00	27200	1.10	27260	1.10
1/8x1/2x6	26905	1.19	26965	1.19	27025	1.19	27085	1.19	27145	1.19	27205	1.32	27265	1.32
1/8x1x6	26910	1.39	26970	1.39	27030	1.39	27090	1.39	27150	1.39	27210	1.54	27270	1.54
5/32x5/32x4	26915	1.00	26975	1.00	27035	1.00	27095	1.00	27155	1.00	27215	1.10	27275	1.10
1/4x1/4x6	26920	1.19	26980	1.19	27040	1.19	27100	1.19	27160	1.19	27220	1.32	27280	1.32
1/4x1/2x6	26925	1.39	26985	1.39	27045	1.39	27105	1.39	27165	1.39	27225	1.54	27285	1.54
1/4x1x6	26930	2.23	26990	2.23	27050	2.23	27110	2.23	27170	2.23	27230	2.64	27290	2.64
1/2x1/2x6	26935	2.23	26995	2.23	27055	2.23	27115	2.23	27175	2.23	27235	2.64	27295	2.64
1/2x1x6	26940	2.84	27000	2.84	27060	2.84	27120	2.84	27180	2.84	27240	3.60	27300	3.60
1x1x6	26945	4.45	27005	4.45	27065	4.45	27125	4.45	27185	4.45	27245	5.63	27305	5.63

## FINISHING STONES (CONTINUED)

### EDM (EM)

SIZE	100 GRIT		120 GRIT		150 GRIT		180 GRIT		220 GRIT		320 GRIT		400 GRIT	
	UPC#	PRICE	UPC#	PRICE	UPC#	PRICE	UPC#	PRICE	UPC#	PRICE	UPC#	PRICE	UPC#	PRICE
1/16x1/4x6	27370	1.00	27430	1.00	27490	1.00	27550	1.00	27610	1.00	27670	1.10	27730	1.10
1/16x1/2x6	27375	1.00	27435	1.00	27495	1.00	27555	1.00	27615	1.00	27675	1.10	27735	1.10
1/8x1/4x6	27380	1.00	27440	1.00	27500	1.00	27560	1.00	27620	1.00	27680	1.10	27740	1.10
1/8x1/2x6	27385	1.19	27445	1.19	27505	1.19	27565	1.19	27625	1.19	27685	1.32	27745	1.32
1/8x1x6	27390	1.39	27450	1.39	27510	1.39	27570	1.39	27630	1.39	27690	1.54	27750	1.54
5/32x5/32x4	27395	1.00	27455	1.00	27515	1.00	27575	1.00	27635	1.00	27695	1.10	27755	1.10
1/4x1/4x6	27400	1.19	27460	1.19	27520	1.19	27580	1.19	27640	1.19	27700	1.32	27760	1.32
1/4x1/2x6	27405	1.39	27465	1.39	27525	1.39	27585	1.39	27645	1.39	27705	1.54	27765	1.54
1/4x1x6	27410	2.23	27470	2.23	27530	2.23	27590	2.23	27650	2.23	27710	2.64	27770	2.64
1/2x1/2x6	27415	2.23	27475	2.23	27535	2.23	27595	2.23	27655	2.23	27715	2.64	27775	2.64
1/2x1x6	27420	2.84	27480	2.84	27540	2.84	27600	2.84	27660	2.84	27720	3.60	27780	3.60
1x1x6	27425	4.45	27485	4.45	27545	4.45	27605	4.45	27665	4.45	27725	5.63	27785	5.63

### EDM+ (EM+)

SIZE	100 GRIT		120 GRIT		150 GRIT		180 GRIT		220 GRIT		320 GRIT		400 GRIT	
	UPC#	PRICE	UPC#	PRICE	UPC#	PRICE	UPC#	PRICE	UPC#	PRICE	UPC#	PRICE	UPC#	PRICE
1/16x1/4x6	27850	1.10	27910	1.10	27970	1.10	28030	1.10	28090	1.10	28150	1.21	28210	1.21
1/16x1/2x6	27855	1.10	27915	1.10	27970	1.10	28035	1.10	28095	1.10	28155	1.21	28215	1.21
1/8x1/4x6	27860	1.10	27920	1.10	27980	1.10	28040	1.10	28100	1.10	28160	1.21	28220	1.21
1/8x1/2x6	27865	1.32	27925	1.32	27985	1.32	28045	1.32	28105	1.32	28165	1.45	28225	1.45
1/8x1x6	27870	1.54	27930	1.54	27990	1.54	28050	1.54	28110	1.54	28170	1.70	28230	1.70
5/32x5/32x4	27875	1.10	27935	1.10	27995	1.10	28055	1.10	28115	1.10	28175	1.21	28235	1.21
1/4x1/4x6	27880	1.32	27940	1.32	28000	1.32	28060	1.32	28120	1.32	28180	1.45	28240	1.45
1/4x1/2x6	27885	1.54	27945	1.54	28005	1.54	28065	1.54	28125	1.54	28185	1.70	28245	1.70
1/4x1x6	27890	2.44	27950	2.44	28010	2.44	28070	2.44	28130	2.44	28190	2.91	28250	2.91
1/2x1/2x6	27895	2.44	27955	2.44	28015	2.44	28075	2.44	28135	2.44	28195	2.91	28255	2.91
1/2x1x6	27900	3.13	27960	3.13	28020	3.13	28080	3.13	28140	3.13	28200	3.96	28260	3.96
1x1x6	27905	4.91	27965	4.91	28025	4.91	28085	4.91	28145	4.91	28205	6.19	28265	6.19

### OIL-FILLED (OT)

SIZE	100 GRIT		120 GRIT		150 GRIT		180 GRIT		220 GRIT		320 GRIT		400 GRIT	
	UPC#	PRICE	UPC#	PRICE	UPC#	PRICE	UPC#	PRICE	UPC#	PRICE	UPC#	PRICE	UPC#	PRICE
1/16x1/4x6	28810	1.10	28870	1.10	28930	1.10	28990	1.10	29050	1.10	29110	1.21	29170	1.21
1/16x1/2x6	28815	1.10	28875	1.10	28935	1.10	28995	1.10	29055	1.10	29115	1.21	29175	1.21
1/8x1/4x6	28820	1.10	28880	1.10	28940	1.10	29000	1.10	29060	1.10	29120	1.21	29180	1.21
1/8x1/2x6	28825	1.32	28885	1.32	28945	1.32	29005	1.32	29065	1.32	29125	1.45	29185	1.45
1/8x1x6	28830	1.54	28890	1.54	28950	1.54	29010	1.54	29070	1.54	29130	1.70	29190	1.70
5/32x5/32x4	28835	1.10	28895	1.10	28955	1.10	29015	1.10	29075	1.10	29135	1.21	29195	1.21
1/4x1/4x6	28840	1.32	28900	1.32	28960	1.32	29020	1.32	29080	1.32	29140	1.45	29200	1.45
1/4x1/2x6	28845	1.54	28905	1.54	28965	1.54	29025	1.54	29085	1.54	29145	1.70	29205	1.70
1/4x1x6	28850	2.44	28910	2.44	28970	2.44	29030	2.44	29090	2.44	29150	2.91	29210	2.91
1/2x1/2x6	28855	2.44	28915	2.44	28975	2.44	29035	2.44	29095	2.44	29155	2.91	29215	2.91
1/2x1x6	28860	3.13	28920	3.13	28980	3.13	29040	3.13	29100	3.13	29160	3.96	29220	3.96
1x1x6	28865	4.91	28925	4.91	28985	4.91	29045	4.91	29105	4.91	29165	6.19	29225	6.19







